

Quality Machine of Iowa, Inc.

MINNESOTA DIVISION
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LEADERS IN PRECISION PRODUCTION MACHINING

IOWA DIVISION
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CAPABILITY STATEMENT

Core Competencies

- CNC Precision Production Machining
- Horizontal / Vertical Machining Centers (400mm & 500mm pallets - with pallet shuttle systems)
- Automated 11 axis CNC Turning with Barfeed / Gantry Loading (2.750 diameter bar capacity)
- 13 Axis Swiss Style Machine (1.500 diameter bar capacity)
- Welding – Manual & Automated GTAW welding to D17.1 standard with Macro inspection capabilities
- Spline Rolling
- Laser Marking
- Light Assembly

Past Performance

- **Military:** Orbital ATK (Armament Systems Division / Dept. of Army, Navy, Air Force & Marines), Chemring Ordnance, Inc., Day & Zimmerman, Kilgore Flares and Remington Arms Company, LLC
- **Industrial:** Bosch Automotive, SPX Corp., Eaton Corp., North American Gear & Forge, Cass Screw Machine Products, Fastenal, Nott Company, and Mack Hills
- **Medical Device:** Phillips Medisize (Phillips Plastics Corp.), Smith Foundry for Phillips Respironics, and Wair Products for CAIRE Liquid Oxygen Systems, A “Chart Industries” company

Differentiators

- PPAP, FAI capabilities
- Precision close tolerance machining
- CNC CMMs (Coordinate Measuring Machines within cellular machining centers)
 - Real-time measurement data from production area is available instantly to the quality department and key personnel, with email alerts of any data out of tolerance
- Capable of migrating electronic SPC data to customer systems
- Electronic thread dimensional data with SPC
- Nadcap approved sources for turn-key solutions

Company Data

- ISO 9001-2008 Registered – A0001298-4 & A0001299-5
- DUNS: 96-102-2514
- CAGE CODE (IA): 1KWU0
- Primary SIC CODE: 3599 & 3451
- Joint Certification Program (DD Form 2345): 0052584
- ITAR Registration: M27529

NAICS Codes We Support

332721	Precision Turned Product Manufacturing
332710	Machine Shops
332322	Sheet Metal Work Manufacturing
336992	Military Armored Vehicle, Tank and Tank Component Manufacturing
336399	All Other Motor Vehicle Parts Manufacturing
332999	All Other Misc. Fabricated Metal Product Manufacturing

Quality Machine of Iowa, Inc. is a family owned Precision Production Machining company established in 1968, with two plants located in the Midwest (Iowa and Minnesota).

- 2012 Iowa State Small Business Person of the Year
- 2011 “Neal Smith Entrepreneur of the Year” of Iowa
- 30 Year Member of the Minnesota Precision Manufacturing Association (MPMA)
- Member of National Association of Manufacturers (NAM)



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Please visit our website: www.qualitymachine.com